

CLAIMS

What is claimed is:

1. A method for coating a substrate with coating composition to achieve a multiple color, chip resistant, finish, comprising:
 - a. applying a holdout capable chip resistant primer coating to an accent color area of a substrate;
 - b. applying a second, different primer surfacer coating to a non-accent area surface of a substrate;
 - c. applying an accent color basecoat coating wet-on-wet over the aforementioned holdout capable chip resistant primer in the accent color area of a substrate;
 - d. curing the above composite coating in a first bake;
 - e. covering the cured accent color area with a protective membrane;
 - f. applying a main color basecoat layer to the surface of a substrate;
 - g. removing said protective membrane from said cured accent color area;
 - h. applying over said main color basecoat layer and said cured accent color area, a clear coat composition; and
 - i. curing the finish in a second bake.

2. A method for coating a substrate with a coating to achieve a multiple color, chip resistant, finish, comprising:
 - a. applying a holdout capable chip resistant primer coating to the surface of a substrate;
 - b. applying an accent color basecoat coating wet-on-wet over the aforementioned holdout capable chip resistant primer in the accent color area of a substrate;
 - c. curing the above composite coating in a first bake;
 - d. covering the cured accent color area with a protective membrane;

- e. applying a main color basecoat layer to the surface of a substrate;
 - f. removing said protective membrane from said cured accent color area;
 - g. applying over said main color basecoat layer and said cured accent color area, a clear coat composition; and
 - h. curing the finish in a second bake.
3. The method of claims 1 or 2 wherein said substrate is a transportation vehicle substrate.
4. A coated substrate prepared according to the method of claim 1 or 2.
5. The coated substrate of claim 4 wherein said substrate is a transportation vehicle substrate.